




MOX-TAPE[®] Self-Fusing Tapes Data Sheet

Unsupported and Supported Self-Fusing Tapes for Aerospace Applications

Property	Method	Unit	Method	T2020-B004-12	T2040-B004-12	T1010-B004-12	T1020-B004-12	T3020-B004-12	T3030-B012-12
Profile		---	---	Triangular		Rectangular		Rectangular	
Cross Section									
Reinforcement		---	---	None		None		Fiberglass	
Thickness ¹	ASTM D2148*	inch (mm)	SQA-TMS-012	0.020 (0.51)	0.040 (1.02)	0.010 (0.25)	0.020 (0.51)	0.020 (0.51)	0.030 (0.76)
Width ¹	ASTM D2148*	inch (mm)	SQA-TMS-012	1.00 (25.4)	1.00 (25.4)	1.00 (25.4)	1.00 (25.4)	1.00 (25.4)	3.00 (76.2)
Color ²		---	---	Black	Black	Black	Black	Black	Black
Tensile Strength	ASTM D3759*	PSI (kPa)	SQA-TMS-009	1262 (8701)	1306 (9005)	1288 (8880)	1317 (9080)	3810 (26269)	2444 (16851)
Break Strength		lbf/in (N/cm)	---	---	---	---	---	86 (150.6)	78 (136.6)
Elongation at Break	ASTM D3759*	%	SQA-TMS-009	779	787	748	823	29	25
Adhesion Strength	ASTM D2148*	lbf/in (N/cm)	SQA-TMS-015	2.6 (4.6)	3.6 (6.3)	2.7 (4.7)	3.4 (6.0)	7.3 (12.8)	11.1 (19.4)
Dielectric Strength	ASTM D149/D2148*	V/mil (kV/mm)	SQA-TMS-020	704 (277)	479 (188)	1146 (451)	817 (322)	659 (259)	649 (256)
Water Absorption	FED-STD-601*	%w/w	SQA-TMS-016	0.2	0.1	0.4	0.2	1.6	1.1
Temperature Range	-54°C to +260°C (-65°F to +500°F)								
Volume Resistivity	ASTM D257			10 ¹³ ohm-cm min.					
Self Adhesion	ASTM D2240			2 p.p.i. min. (3.5 N/cm)					
Hardness	ASTM D2240			50 Shore A					

1. Available in a variety of thicknesses and widths as illustrated below. Consult your Sales Engineer or Customer Service for Availability.

2. Available colors include; red (red iron oxide), and black.

* Fiberglass reinforced tape tested as per Mil-1-2244C Specification.

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Extruded Tape Capabilities

Thickness (in)	Tape Type and Width (in)																								
	Unsupported Triangular								Unsupported Rectangular								Reinforced Rectangular								
	0.250	0.500	0.750	1.000	1.250	1.500	1.750	2.000	0.250	0.500	0.750	1.000	1.250	1.500	1.750	2.000	0.500	0.750	1.000	2.000	3.000				
0.010																									
0.015																									
0.020																									
0.022																									
0.030																									
0.040																									
0.050																									
0.060																									
0.070																									
0.080																									

Colors		
ARLON	RapidBond	MOX-Tape
Red	Grey	Red
Black		Black
Grey		
White		
Blue		
Indigo		
Yellow		
Orange		
Translucent		

Interleaves		
ARLON	RapidBond	MOX-Tape
PE	PE	PET

Key	
	Within capability, tooling available
	Within capability
	Not capable on current equipment