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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPD
/	E	REVISED PER E.O. 20749	2/2/11	H.LE
/	F	REVISED PER E.O. 22133	5/13/13	K.C.
/	G	REVISED PER E.O. 22338	10/21/13	J.K.
/	H	REVISED PER E.O. 22689	6/30/14	K.C.
/	J	REVISED PER E.O. 23011	1/26/15	KL

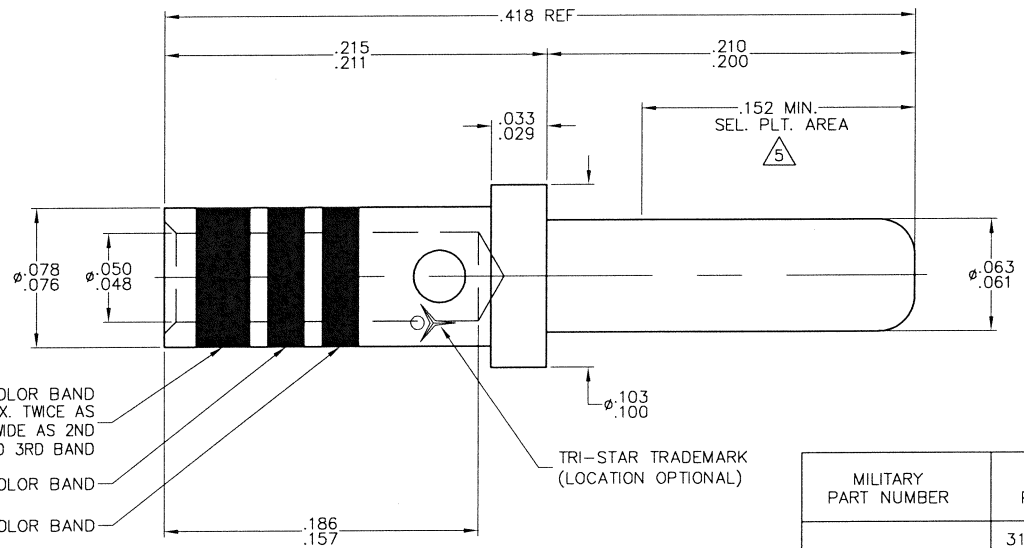


TABLE-I

MILITARY PART NUMBER	TRI-STAR PART NUMBER	COLOR CODING	FINISH
M39029/1-101	315-1620-501-L	1 ST BAND: BROWN 2 ND BAND: BLACK 3 RD BAND: BROWN	GOLD $\triangle 5$
	315-1620-501		GOLD $\triangle 3$
	315-1620-501-C		
	315-1620-501R		
NONE	319-1620-501	NONE	GOLD $\triangle 4$
	519-1620-501		
NONE	319-1620-501-L	NONE	GOLD $\triangle 5$

6. CRIMP TOOL DATA:  
 BASIC CRIMP TOOL: M22520/1-01 OR M22520/2-01  
 POSITIONER: M22520/1-02 RED OR M22520/2-11
- $\triangle 5$  FINISH:  
 OVERALL PLATING: GOLD STRIKE PER MIL-DTL-45204, TYPE I, OVER .000050 MIN. NICKEL PLATE PER AMS-QQ-N-290.  
 SELECTIVE PLATING: GOLD PLATE PER MIL-DTL-45204, TYPE II, GRADE C, (.000050 MIN THK) SELECTIVE PLATING AREA PER AS39029.
- $\triangle 4$  FINISH: GOLD PLATE PER MIL-DTL-45204, TYPE II, GRADE C, CLASS 2, (.000100 MIN) OVER .000050 MIN NICKEL PLATE PER AMS-QQ-N-290.
- $\triangle 3$  FINISH: GOLD PLATE PER MIL-DTL-45204, TYPE II, GRADE C, CLASS 1, (.000050 MIN) OVER .000050 MIN NICKEL PLATE PER AMS-QQ-N-290.
- $\triangle 2$  MATERIAL: SUITABLE COPPER ALLOY. PER AS39029.  
 1. www.carlisleit.com

SALES DRAWING

NOTES: (UNLESS OTHERWISE SPECIFIED)

REF.	DESCRIPTION	DATE
2	APPROVALS	DATE
3	APPROVED: S.M.	11-20-96
4	CHECKED: C.V.	12-5-97
5	APPROVED: B.H.	12-8-97

QTY REQD	FSCM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		CONTRACT NO.		TRI-STAR ELECTRONICS INT'L, INC.	
ANGLES .XX ± .005		RATING:		2201 ROSECRANS AVENUE, EL SEGUNDO, CA 90245	
DO NOT SCALE DRAWING		APPROVALS		DWG TITLE	
MATERIAL: $\triangle 2$		DATE		CONTACT, ELECTRICAL CONNECTOR	
TREATMENT: $\triangle 3$		S.M. 11-20-96		PIN, CRIMP REMOVABLE, #16	
FINISH: $\triangle 4$		CHECKED: C.V. 12-5-97		SIZE	CAGE CODE
$\triangle 5$		APPROVED: B.H. 12-8-97		A	55104
REF.		APPROVED:		DWG NO.	REV
NEXT ASSEMBLY		APPROVED:		*1*-1620-501*-*	J
USED ON		APPROVED:		SCALE: NONE	CAD NO: 10X-
APPLICATION		APPROVED:		SHEET 1 OF 1	